



**NOTES:**

1. WITH THE EXCEPTION OF THE WATER METER, ALL MATERIALS SHALL BE FURNISHED AND INSTALLED BY THE CONTRACTOR. A CITY WATER METER PERMIT IS REQUIRED TO OBTAIN A WATER METER.
2. WATER SERVICE LINE MATERIAL SHALL BE COPPER OR HDPE TUBING PER SECTION 504.01.02. USE OF HDPE REQUIRES APPROVAL OF THE CITY ENGINEER.
3. THE CORPORATION STOP, SERVICE LINE (TUBING), ANGLE METER VALVE, AND CUSTOMER SERVICE VALVE SHALL BE SIZED AS SPECIFIED.
4. CORPORATION STOPS SHALL BE INSTALLED WITH 3-5 THREADS EXPOSED. THE OPERATING NUT SHALL BE ORIENTED SO IT IS ACCESSIBLE FROM ABOVE.
5. WHERE INSTALLED BY THE CONTRACTOR, THE METER SHALL BE SET PLUMB AND CENTERED EACH WAY INSIDE THE METER BOX.
6. SERVICE SADDLES, WHEN REQUIRED, SHALL BE BRONZE (BRONZE DOUBLE STRAPS AND BRONZE BODIED) PER SECTION 504.01.04.
7. CATHODIC PROTECTION IS REQUIRED FOR NEW COPPER SERVICES AND TAPS ON EXISTING MAINS PER SECTION 501.01.08.
8. CUTTING, REAMING, SIZING, AND BENDING OF COPPER TUBING SHALL BE PERFORMED USING TOOLS AND PRACTICES SPECIFIC TO THOSE OPERATIONS.
9. ALL COPPER SERVICE LINES SHALL BE DIRECT BURIED IN ROCK BACKFILL TO AVOID ANY COPPER CONTACT WITH NATIVE SOIL. COPPER SERVICE LINES SHALL NOT BE INSTALLED BY JACKING OR BORING.
10. 12 GAUGE TRACER WIRE SHALL BE INSTALLED WITH HDPE SERVICE LINES. TRACER WIRE SHALL BE SECURELY GROUNDED TO THE CORPORATION STOP AND SHALL BE EASILY ACCESSIBLE IN THE METER BOX.
11. POLYPROPYLENE STIFFENERS SHALL BE INSTALLED WHERE HDPE SERVICE LINES CONNECT TO THE CORPORATION STOPS AND ANGLE METER VALVES.

<b>CITY OF ALBANY, OREGON</b>		
<b>PUBLIC WORKS DEPARTMENT</b>		
<b>3/4" AND 1"</b>		
<b>WATER SERVICES</b>		
NO SCALE	FEBRUARY 2024	NO. 507